

## INSTALL INSTRUCTIONS C-VS-1100-F150 VEHICLE SPECIFIC CONSOLE 2004-2007 FORD F-150 PICK UP

### TOOLS REQUIRED:

Metric Socket Set  
Ratcheting Wrench  
Panel Pulling Tool

1/8" Drill Bit  
Phillips Screwdriver  
Power Drill

### HARDWARE:

<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART #</u>
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6	#8 x 3/4" Phillip Sheet Metal Screws	GSM33189
1	C-HK-1 (32 Torx Screws)	CM86508

### SUB ASSEMBLY:

1. Remove necessary components to access mounting area.
  - Armrest Pad (3 Metric Hex Head screws)
  - Forward Console Face Plate (Panel Pulling Tool)
  - Rear Console Face Plate (Panel Pulling Tool & 2 Metric Hex Head Screws)



### INSTALLATION:

#### 1. ATTACH HAVIS-SHIELDS CONSOLE:

- Position console plate as shown in the above view.
- Pre-drill mounting holes with 1/8" drill bit.
- Attach console plate using #8 x 3/4" Sheet Metal Screws.

## 2. REPLACE COMPONENTS REMOVED IN SUB ASSEMBLY:

- Replace Rear Console Face Plate.
- Replace Forward Console Face Plate.
- Replace Armrest Pad.

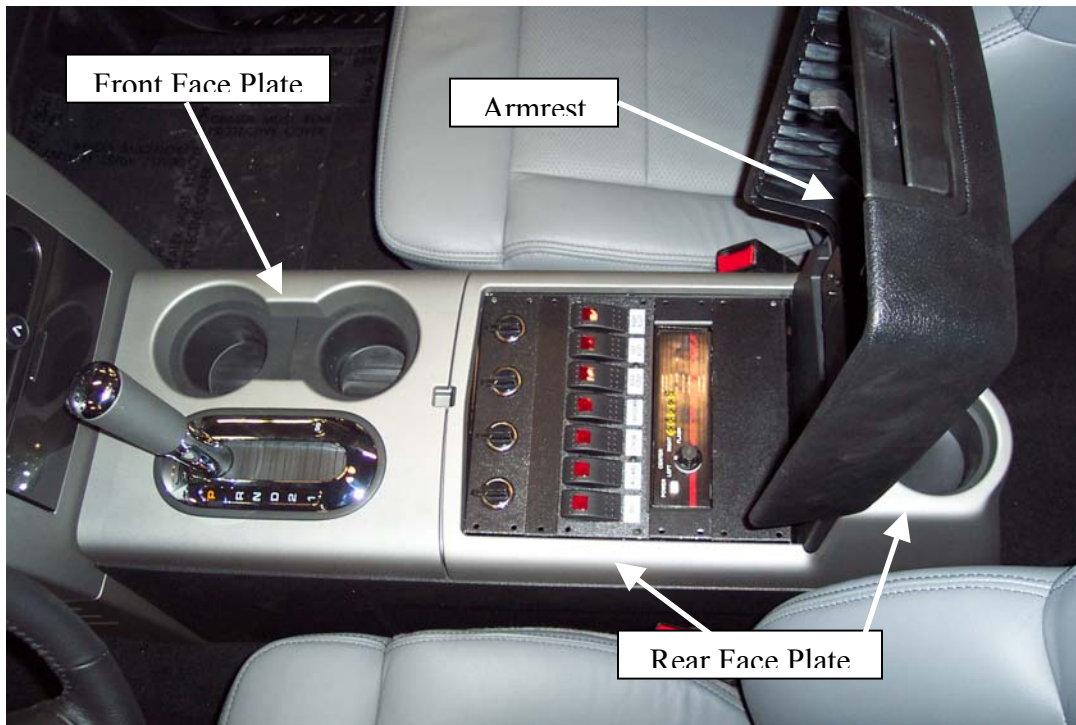
## 3. INSTALL CONTROLS:

- Wire all controls prior to installation.

*Note: A hole must be drilled in the bottom of the OEM console for routing of wires.*

- Attach control heads to console plate using equipment brackets or filler panels with #8 x 3/8" Black Torx Screws.

*Note: You may have to drill the console plate in the occasional situation that the mounting slots do not line up with the equipment bracket.*



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